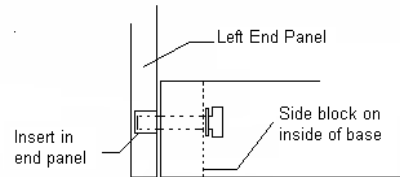




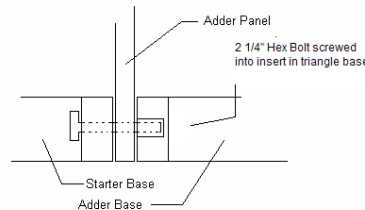
# Assembly Instructions for Serpentine Shelving

**Step One:** Place first 36" w base on floor with finished edge facing out and groove for optional back facing up.

**Step Two:** Attach left hand end panel to base. Align grooves for back panel with grooved rail on base. Secure with hand tightened 1-3/4" hex bolt and washer through each hole in the base into the threaded insert in the end panel.



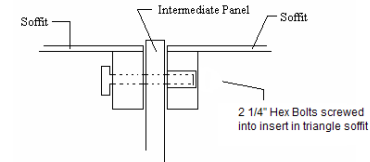
**Step Three:** Attach adder panel and the first triangle base to the base with left hand panel already attached using the 2 1/4" hex bolts screwed into inserts.



**Step Four:** Slide back into the grooves on both end panels and the base rail.

**Step Five:** Place shelving soffit between the left and right hand end panels aligning the side holes in the soffit with those in the end panels. Secure with hand tightened 1-3/4" hex bolt and washer through each hole in the soffit into the threaded insert in the end panel. Repeat with

triangle soffit using the 2 1/4" hex bolts into inserts in triangle soffit.



**Step Six:** Repeat from step three until all 4 adders are attached to the starter.

**Step Seven:** Close run with the last end panel from the starter kit (See Step Two)

**Step Eight:** Tighten all hex bolts with socket or wrench. Adjust base, top and end panels to straighten the units.

**Step Nine: OXFORD SHELVING ONLY:** Place base shelf with counter sunk holes facing up on the base frame. Use the two 1-1/2" screws in each hole to secure the base shelf to the frame.

**Step Ten:** Set each adjustable shelf with four shelf clips in notches on the shelves.

